



**ICE1400V2**

## ANILOX ENGRAVING CAPABILITIES

	Ultra 30/60		Ultra Q		Ultra T		Ultra X	
Linecount	Min	Max	Min	Max	Min	Max	Min	Max
55	15.0	50.0	15.0	50.0	18.0	50.0	18.0	50.0
80	10.0	33.0	10.0	33.0	15.0	33.0	15.0	33.0
100	9.0	25.0	9.0	25.0	14.0	25.0	14.0	25.0
120	8.0	22.0	8.0	22.0	12.2	22.0	12.2	22.0
160	6.0	16.0	6.0	16.0	9.0	16.0	9.0	16.0
180	5.4	16.0	5.4	16.0	6.2	16.0	6.2	16.0
200	5.2	14.0	5.2	14.0	5.2	14.0	5.2	14.0
260	3.8	12.0	3.8	12.0	4.7	12.0	4.7	12.0
300	3.5	10.0	3.5	10.0	3.9	10.0	3.9	10.0
360	2.8	7.5	2.8	7.5	3.7	7.5	3.7	7.5
400	2.0	6.5	2.8	6.5	3.5	6.5	3.5	6.5
440	2.0	6.0	2.7	6.0	3.2	6.0		
500	2.0	5.8	2.7	5.8	3.0	5.8		
550	1.5	5.5	2.6	5.5				
600	1.5	4.5	2.5	4.5				
700	1.4	4.0						
800	1.0	3.5						
900	1.0	3.0						
1000	1.0	2.3						
1200	.9	2.1						
1300	.9	1.8						
1400	.9	1.6						
1500	.9	1.4						

### SCREEN AND VOLUME GUIDE

Type of Printing	Anilox Linecount	Anilox Volume
Process 175-200 LPI	900-1200	1.0-2.2
Process 150 LPI	700-1200	1.2-2.4
Process 120-133 LPI	500-1200	1.6-2.6
Process 85-120 LPI	500-800	2.0-4.0
Screen / Solid	440-700	4.0-6.0
Screen / Text	360-600	3.0-5.0
Line / Text	300-550	3.5-6.0
Line / Solid	250-500	4.0-7.8
Solid	200-400	5.0-9.0
Heavy Solid / Varnish	180-400	6.0-13.0